

Receiving Report

Date: 11/4/97
 Supplier: Manner

Batch No: M117328
 Dart P/O: 13787

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order ntakey N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

[Signature]

Production/Admin: 11/4/97
 Date:
 Received/Costing:
 Initial:

Location

Purchase Order Receipt Listing

Page 1 of 1

Thursday, April 07, 2011 8:38:04 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO13787 Receipt Dates from 4/7/2011 to 4/7/2011 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MAR001 Marmon/Keystone Canada Ltd.									
PO13787	1		M6061T6T0.500W.0 f 58		4/6/2011	4/7/2011	108.0000	\$2.20	0.0000	0	\$237.60
CAD	No		6061-T6 RD Tube f .500 x.058W 117328		108.0000	DESJ02		\$237.60	0.0000	0	
	2		M6061T6T0.625W.0 f 65		4/6/2011	4/7/2011	24.0000	\$2.95	0.0000	0	\$70.80
	No		6061-T6 RD Tube f .625 x.065W 117328		24.0000	DESJ02		\$70.80	0.0000	0	
	3		M303R0.750 f		4/6/2011	4/7/2011	60.0000	\$4.29	0.0000	0	\$257.40
	No		303 Round Bar 0.750 f 117328		60.0000	DESJ02		\$257.40	0.0000	0	
	4		M304TR0.250W.049 f		4/6/2011	4/7/2011	20.0000	\$0.49	0.0000	0	\$9.80
	No		304 Seamless Tubing f .250 x .049w 117328		20.0000	DESJ02		\$9.80	0.0000	0	
	5		M304TR0.625W.049 f		4/6/2011	4/7/2011	20.0000	\$1.35	0.0000	0	\$27.00
	No		304 RD Tube 0.625 x f .049 Wall 117328		20.0000	DESJ02		\$27.00	0.0000	0	
Total Received Quantity:											232.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$602.60
Total Balance Due Quantity:											0.0000



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE... 1
Order : 1100338
Date... 04/05/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	13787	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	108 /FT Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM SMLS TUBE ✓ ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.500W.058 HT#.....: F00008322 C21104107 Total...	9 9	108/FT 108/FT		
02	24 /FT ALUMINUM SMLS TUBE ✓ ATS .625 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.625W.065 HT#.....: F00007882 C21104107 Total...	2 2	24/FT 24/FT		
03	60 /FT STAINLESS ROUND BAR ✓ SBR .750 CD 303 Cust. part#: M303R0.750 HT#.....: 6WT3 C21104107 Total...	5 5	60/FT 60/FT		
04	20 /FT STAINLESS STEEL SEAMLESS TUBE ✓ SMLS TUBE 304L 1/4 X .049 A213 STS .250 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.250W.049 HT#.....: YT0035 C21104107 Total...	1 1	20/FT 20/FT		
05	20 /FT STAINLESS STEEL SEAMLESS TUBE ✓ SMLS TUBE 304L 5/8 X .049 A213 STS .625 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.625W.049 HT#.....: YT1770 C21104107 Total...	1 1	20/FT 20/FT		

No. of Bcls/Pieces

2 / 0

Total Weight.....:

111

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company

D6061
ATS .500 .058

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-11349-2		CUSTOMER PART NUMBER: AT/5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205589	LINE ITEM: 002	SHIP DATE: 06/07/2010	KAISER LOT NUMBER: F00008322	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 326.000 LB	QUANTITY: 286.000 PCS	B/L NUMBER: 204875	DIAM/ID/WT/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00008322	0001	1	45.8	42.5	15.1	N/A	N/A	N/A
F00008322	0002	1	47.7	41.7	18.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68297	.63	.30	.22	.05	.98	.07	.05	.03	.00	.00	.00	.00	.02

Handwritten signature and arrow pointing right.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

Handwritten signature of Nathaniel Stevens.

Page 1 of 2

Handwritten: ATS .500 .058 D6061 T6

MARMON / KEYSTONE	
Q.C. REVIEWED	
DATE	INITIAL
8/27/10	JA

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6673 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

5/10/07

Miscellaneous Notes

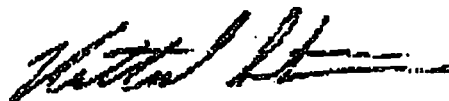
MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms (conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager



Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

**KAISER
ALUMINUM
FABRICATED PRODUCTS**

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Applicable Requirements:

Description: MADE IN USA

OD: 0.625"; Wall: 0.065"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Sulox

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Christopher J. Garcia

Kaiser Order Number: 205253

Page 2 of 2

Line Item: 001

Q. C. REVIEWED



METALLURGICAL TEST REPORT

382 750 CD 303
NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 576001 4

Mail To:

MARMON KEYSTONE CANADA, INC.

720 STRATHEARNE AVENUE

HAMILTON, ON L8H7N8

Ship To:

MARMON KEYSTONE CANADA, INC.

720 STRATHEARNE AVENUE

HAMILTON, ON L8H7N8

Date: 8/03/2010 Page: 1

Steel: 303

Finish: CD

Your Order: VN6958

NAS Order: IN 0095152 02

Corrosion:

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw

ASTM A582/05 EN 10204 3.1B, ASTM A484/08

AMS 5640U TYPE 1, QQS-764B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95.

EC. RoHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA

FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BC9997 1		.7500		944	144.00	2	1	

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	AL	C	CB	CO	CR	CU	MN	MO	N
6WT3	US	.0030	.0575	.0150	.1500	17.6450	.3860	1.6990	.2115	.0524
		NI	P	S	SI	TI				
		8.5985	.0290	.3780	.5400	.0020				

MECHANICAL PROPERTIES

Product Id	1 d o i c r	HB No.	.2YS KSI	UTS KSI	RA %	Elong %
BC9997 1	R L	188.00	85.84	114.68	43.76	32.65

MARMON / KEYSTONE
Q.C. REVIEWED
DATE 8/30/10 INITIAL JA

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

8/03/2010



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/6/24

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO.: 2010-3-5-A-1						
P.O. NO.: MN6679						ORDER NO.: 2010-03-005-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-07/ASME SA213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						HEAT NO.: YT0035						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0				
RESULTS (LADLE)		0.026	0.84	0.039	0.004	0.42	8.09	18.16				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.250	0.028	20	P10-5-9	250	152	325	665	53.5	OK	OK	71	OK (DRILLED HOLE)
0.250	0.035	20	Z10-4-137	250	184	380	685	58.0	OK	OK	74	OK (DRILLED HOLE)
0.250	0.049	20	P10-4-160	150	145	305	675	54.0	OK	OK	74	OK (DRILLED HOLE)
REMARKS:						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
AS PER ASTM A213/ASME SA213-07						2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
WALL THICKNESS TOLERANCE AS PER ASTM A269-07						SHANGHAI CRYSTAL PALACE PIPE CO., LTD Diagnose MANAGER OF QUALITY ASSURANCE DEPARTMENT						
IN COMPLIANCE TO NACE MR0175-2003												
IC TEST TO ASTM A262 PRACTICE E												
SOLUTION HEAT TREATMENT : 1050°C X 1.5m/min												
NO WELD REPAIR WAS PERFORMED												
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1												
INVOICE NO: YK-10-06-62												

Q.C. Reviewed
4/8/20/10

SIS-250-049-304L * YT0035 * 100066 / MN6679 * 8/20/2010



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2011/1/31

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO.: 2010-10-10-B-3						
P.O.NO.: BN7167						ORDER NO.: 2010-10-010-B						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-09b/ASME SA213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT						HEAT NO.: <u>AT1770</u>						
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr					
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0					
RESULTS (LADLE)	0.023	0.85	0.039	0.003	0.43	8.08	18.15					
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	T S (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.625	0.049	20	10-11-233	50	138	390	690	54.0	OK	OK	75	OK (DRILLED HOLE)
REMARKS:						<p>1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT</p> <p>2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.</p>						
<p>AS PER ASTM A213-09b/ASME SA213-07</p> <p>WALL THICKNESS TOLERANCE AS PER ASTM A269-08</p> <p>IN COMPLIANCE TO NACE MR0175-2003</p> <p>IC TEST TO ASTM A262 PRACTICE E</p> <p>SOLUTION HEAT TREATMENT : 1050°C X 1.5m/min</p> <p>NO WELD REPAIR WAS PERFORMED</p> <p>FREE FROM MERCURY CONTAMINATION</p> <p>COUNTRY OF ORIGIN: CHINA</p> <p>MILL TEST CERTIFICATE TO EN 10204/3.1</p> <p>INVOICE NO: YK-11-01-79</p>						<p>SHANGHAI CRYSTAL PALACE PIPE CO., LTD</p> <p>MANAGER OF QUALITY ASSURANCE DEPARTMENT</p>						

QC REVIEWED

MAR 14 2011

MD



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13787

Purchase Order Date 4/4/2011
PO Print Date 4/5/2011

Page Number 1 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name
Vendor Phone 800 361 8142
Vendor Fax 450 641 4357
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

m117328

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
CCL11/04/07

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.500W.058 CCL11/04/07 014	6061-T6 RD Tube .500 x.058W	4/6/2011 Yes	108.00 f	TST ground	\$2.2000	\$237.60
		Special Inst:	material: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
2	M6061T6T0.625W.065 CCL11/04/07 014	6061-T6 RD Tube .625 x.065W	4/6/2011 Yes	24.00 f	TST ground	\$2.9500	\$70.80
		Special Inst:	MATERIAL AS ABOVE				
3	M303R0.750 CCL11/04/07 028	303 Round Bar 0.750	4/6/2011 Yes	60.00 f	TST ground	\$4.2900	\$257.40
		Special Inst:	MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE				

4/5/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13787

Purchase Order Date 4/4/2011

PO Print Date 4/5/2011

Page Number 2 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

4	M304TR0.250W.049 ✓ CL11104107	304 Seamless Tubing .250 x .049w	4/6/2011	20.00	TST ground	\$0.4900	\$9.80
			Yes	f			

Special Inst: MATERIAL: AISI 304/316 SS
SEAMLESS ROUND TUBING
AS PER ASTM A213 OR ASME
SA213 OR ASTM A269

5	M304TR0.625W.049 ✓ CL11104107	304 RD Tube 0.625 x .049 Wall	4/6/2011	20.00	TST ground	\$1.3500	\$27.00
			Yes	f			

Special Inst: MATERIAL AS ABOVE

PO Total: \$602.60

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 2

Change Date: 4/5/2011

CL
No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

TRANSMISSION VERIFICATION REPORT

TIME : 04/05/2011 06:59
NAME :
FAX :
TEL :
SER.# : F9N212739

DATE, TIME	04/05 06:58
FAX NO./NAME	14506414357
DURATION	00:00:30
PAGE(S)	02
RESULT	OK
MODE	STANDARD
	ECM



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 4232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 1

Date.: 4/04/11

Quotation number.: 1-609814

SOUMISSION/QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD
1270 ABERDEEN STREET

Ship To:

DART AEROSPACE LTD
1270 ABERDEEN STREET

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

TST OVERLAND #222212

F.O.B

BOUCHERVILLE

Salesperson

G. Dulude

Your Reference No.

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Nous vous remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description	Jours Livraison Days	Prix Pricing
Voici les prix pour les items que nous pouvons fournir pour ta demande. Bonne journee!			
Line - 1 108 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ✓ ATS .500 .058 D6061 stock en lgrs de 12'	1	2.200/FT 237.60
Line - 2 24 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ✓ ATS .625 .065 D6061 stock en lgrs de 12'	1	2.950/FT 70.80
Line - 3 60 FT	STAINLESS ROUND BAR A582 ✓ SBR .750 CD 303 stock en lgrs de 12' random	1	4.290/FT 257.40
Line - 4 20 FT	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW, O.D.320G ✓ STS .250 .049 304L stock	1	.490/FT 9.80
Line - 5 20 FT	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW, O.D.320G ✓ STS .625 .049 304L m304TR0625w.045 stock	1	1.350/FT 27.00
Line - 6 40 FT	STAINLESS STEEL WELDED TUBE ✓ STW 1.250 .120 304L Disponible en tube soude seulement. Stock	1	5.750/FT 230.00
Continued on next page...			

Taxes applicables: En sus/ All applicable taxes Extra:
Tarifs douaniers/ Duty

Les prix soumis sont en fonds canadiens sauf si precise autrement/
All prices quoted in Canadian Dollars unless otherwise stated.

Montant total/
Total Amount...:

Poids total/
Total weight....:



Services de distribution Marmon / La société Berkshire Hathaway



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 4232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 2

Date.: 4/04/11

Quotation number.: 1-609814

SOUSSION/QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

Ship Via

TST OVERLAND #222212

F.O.B

BOUCHERVILLE

Salesperson

G. Dulude

Your Reference No.

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

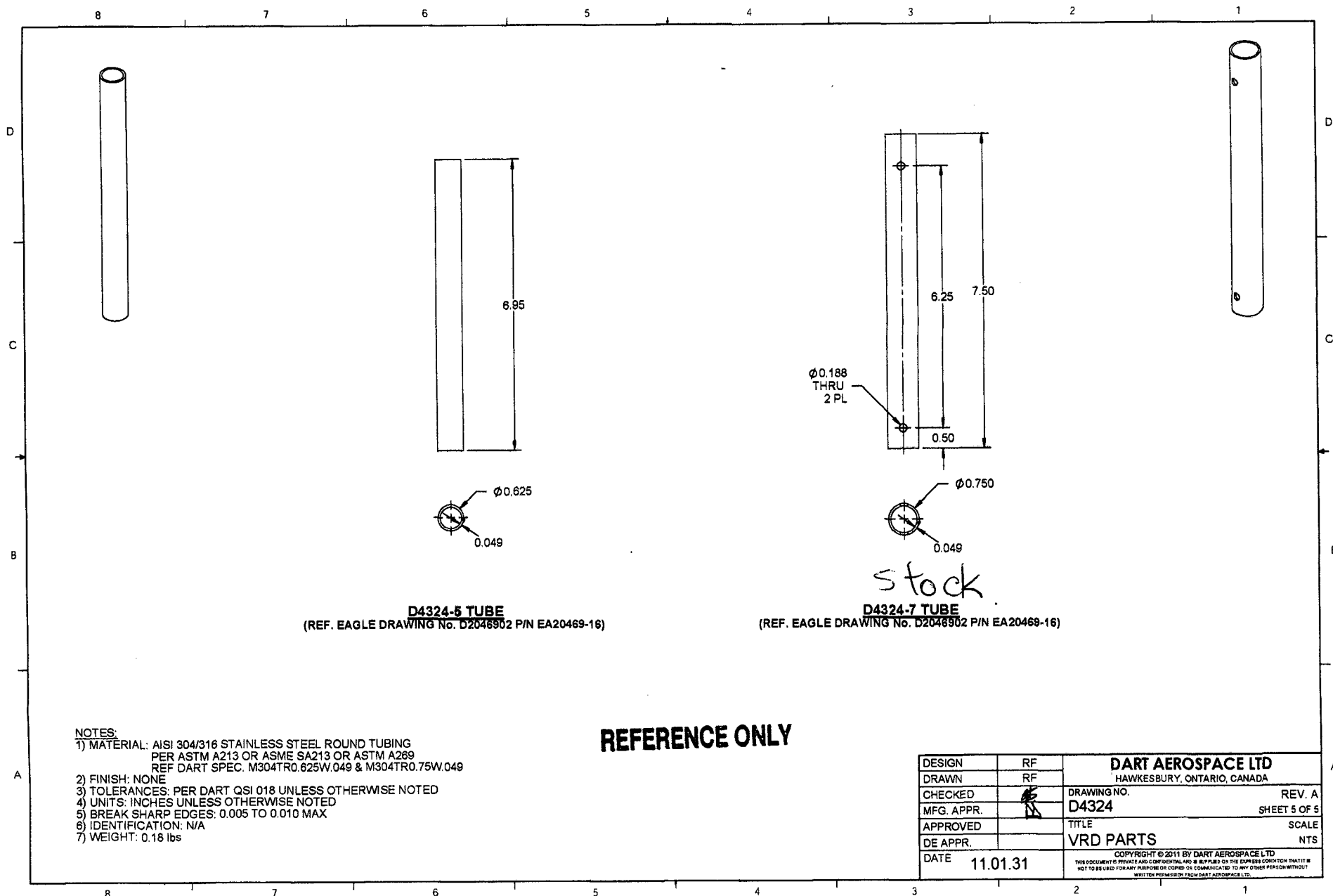
Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Nous vous remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description	Jours Livraison Days	Prix Pricing
	Energy Surcharge		12.81
Taxés applicables: En sus/ All applicable taxes Extra: Tarifs douaniers/ Duty		Montant total/ Total Amount....:	845.41
Les prix soumis sont en fonds canadiens sauf si precise autrement/ All prices quoted in Canadian Dollars unless otherwise stated.		Poids total/ Total weight.....:	169.7 lbs



Services de distribution Marmon/La société Berkshire Hathaway



M1010B0.500X03.000	8.16	0	0
M1010R0.375	0.36	1	0
M1018TR1.250W.109	3.684210526	14.21	0
M12883/45-01	2	4	4
M174B0.500X02.000	9.11E-02	57.6	20
M174B1.250X02.000	12.0219621	18.4	20
M174B1.500X02.250	1.402270526	35.8333	20
M174B2.000X01.500	2.412105263	9	12
M174PH-H900B3.937X4.75	15.00432316	17	8
M174PH-H900R1.000	83.47729118	0	4
M174PH-H900R1.375	88.09978947	30.13	4
M2024T3A1.0 X 1.0 X.125	0.2	9.25	0
M2024T3A1.50X2.00X.125	3.16E-07	11.5	0
M2024T3S.040	314.0853632	130.5	64
M22759/16-229	1.211594737	200	100
M2650-6	27.84286749	56	30
M303B0.750X1.500	0.91473457	32	6
M303B1.000X03.000	0.857	1.282	0 12ft mag.
M303B1.000X2.000	1.828604737	15	6
M303B1.500X03.000	0.121647368	2.8	6 12ft mag.
M303B2.000X1.750	3.639591579	10.6	10
M303H0.625	0.315789474	0	0
M303R0.313	6.14E-02	20.15	12
M303R0.375	5.159210526	32.131	12
M303R0.500	3.697817432	72.5	20
M303R0.750	91.70794758	65.21	60 60ft man.
M304B0.500X2.500	432.8296053	22	12
M304EX0.75-16F	195.8418653	530.0526	192
M304R1.00	8.210526316	0	0
M304R0.750	47.31431579	45.94	24 60ft man.
M304S12GA	64.63530015	156	32
M304TR0.375W.035	3.16E-02	24.25	6
M304TR0.375W.065	8.72E-02	10	12
M304TR0.675W.091	40.35255263	115.583	40
M304TR0.750W.065	1.212994737	40.5	24
M304TR1.000W.049	0.402610421	19.66	24
M304TR1.125W.065	4.842105263	20	12
M304TS0.500W.049	35.13900169	3.0736	200
M304TS0.750W.049	119.0176236	37.9252	120
M39029/63-368	180	165	5
M39029/64-369	60	40	10
M4130NB0.500X03.000	46.6	-7.11E-15	40
M4130NR0.375	0.293157895	9.75	0
M4130NR0.750	1.89E-02	12.92	6
M4130NT0.500W.049	10.27789474	81.84	10
M4130NT0.750W.049	57.493	85.23	30
M4130NT1.000W.049	1.120723684	20.96	12

26ft 7/0:10248-10117 mag.

man.
M301TR0.250X.049 120ft

man
M304T.625X.49 wall 120ft

man.
M304TR1.250W.125X 40

M4130NT1.000W.120	0.957684211	1.22	12
M6061T6A.750W0.625	1	0	0
M6061T6A1.000W.125	18.88032159	34.75	0
M6061T6B0.250X06.000	5.068368421	5.5	12
M6061T6B0.375X00.750	3.871310526	9.65	12
M6061T6B0.375X03.000	0.377878947	14.18	6
M6061T6B0.500X05.000	28.41213684	18	12
M6061T6B0.500X06.000	21.61024211	42	24
M6061T6B0.750X00.250	5.618526316	16.292	12
M6061T6B0.750X00.750	0.49820632	5.58	24
M6061T6B0.750X01.500	17.80192881	61.68	24
M6061T6B0.750X03.000	2.28E-02	49.58	20
M6061T6B00750X00.125	19.94356316	76.35	80
M6061T6B1.000X02.000	6.822694737	37.6	40
M6061T6B1.000X02.500	7.97E-02	35.08	12
M6061T6B1.000X04.000	56.94618421	53.16	12
M6061T6B1.000X06.000	2.325987994	12.5	6
M6061T6B1.000X12.000	19.78970526	18.5	12
M6061T6B1.000X15.000	4.851052632	15	24
M6061T6B2.000X01.250	16.06218418	49	20
M6061T6B2.000X04.500	2.495783684	11	6
M6061T6B2.500X01.500	0.304855789	36	12
M6061T6B2.500X03.500	0.919034268	8.5	8
M6061T6B30000X01.500	3.109783211	17.5	20
M6061T6H1.000	0.260105263	16.45	12
M6061T6R0.625	47.34117368	0	30
M6061T6R0.750	21.76646316	24.463	40
M6061T6R1.000	1.745663158	19.416	12
M6061T6R1.500	4.27E-02	10.58	2
M6061T6T0.250W.035	1.05E-07	6.75	10
M6061T6T0.3125W.058	18.04612019	153.497	100
M6061T6T0.375W.035	11.73418352	231.5	100
M6061T6T0.500W.035	14.49843684	203.5	100
M6061T6T0.500W.049	6.616336842	393.667	100
M6061T6T0.500W.058	101.9984211	141.5	80
M6061T6T1.000W.188	28.56362466	36.375	40
M6061T6T1.500W.125	3.026315789	34.5	12
M6061T6T1.750W.065	1.956842105	29.415	12
M6061T6T3.500W.375	15.65789474	0	0
M6061T6T5.000W.125	5.757889474	23.75	6
M6061T6TR4.0X2.0W125	19.80520526	25	6
M6061T6TS0.750W.062	93.23215263	134	100
M7075T6B1.000X1.000	0.492284592	12	10
M7075T6B1.500X1.500	0.221021053	16	6
M7075T73B4.000x4.000	3.856142105	20.281	6
M7075T73R1.000	12.06289474	40.615	6
M7885/2-4-3	12	542	80

12 12ft

0

0

12 12ft mag.

12

6

12

24

12

24 2ft mag.

24

20

80

40 2ft mag.

12

Tw. man x 200ft
606TS.750x.065 steel

12

6

12

24

20

6

12

8

20

12

30

40 4ft man.

12

2

10

100 100 TW.

100

100

100

80 100 man.

40

12

12

0

6

6

100

10

6

6

6

80



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13787

Purchase Order Date 4/4/2011

PO Print Date 4/5/2011

Page Number 1 of 2

S/O 1100338 c/o 4/05

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone 800 361 8142	Requisition Nbr	
Vendor Fax 450 641 4357	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	4/6/2011 Yes	108.00 f	TST ground	\$2.2000	\$237.60
		Special Inst:	material: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
2	M6061T6T0.625W.065	6061-T6 RD Tube .625 x.065W	4/6/2011 Yes	24.00 f	TST ground	\$2.9500	\$70.80
		Special Inst:	MATERIAL AS ABOVE				
3	M303R0.750	303 Round Bar 0.750	4/6/2011 Yes	60.00 f	TST ground	\$4.2900	\$257.40
		Special Inst:	MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE				

4/5/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13787

Purchase Order Date 4/4/2011

PO Print Date 4/5/2011

Page Number 2 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

4	M304TR0.250W.049	304 Seamless Tubing .250 x .049w	4/6/2011	20.00	TST ground	\$0.4900	\$9.80
		Yes					

Special Inst:

MATERIAL: AISI 304/316 SS
SEAMLESS ROUND TUBING
AS PER ASTM A213 OR ASME
SA213 OR ASTM A269

5	M304TR0.625W.049	304 RD Tube 0.625 x .049 Wall	4/6/2011	20.00	TST ground	\$1.3500	\$27.00
		Yes					

Special Inst:

MATERIAL AS ABOVE

PO Total:

\$602.60

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Thanks!
Christine 4/5-

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr:

2

Change Date:

4/5/2011


Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

PAGE.: 1

 290 Chemin du Tremblay Boucherville J4B 5X9
 TEL (514) 527 9153 FAX (450) 641 4357

 Shipping date..... 04/05/2011
 Name of Carrier.... TST OVERLAND #222212
 F.O.B..... BOUCHERVILLE

FORMULE COMBINEE ET ABREGEE DE CONNAISSANCEMENT SIMPLE - CONTRAT D'EXPEDITION DE MESSAGERIES.
 ADOPTEE PAR LES CHEMINS DE FER CANADIENS (Canadian Freight Classification) et pouvant être utilisée à toute
 époque de part et d'autre JER QUI ASSURENT LE TRANSPORT DES MARCHANDISES ET DES MESSAGERIES ET QUI
 SONT SOUS LA JURIDICTION DE LA COMMISSION CONSIGNEES A CANADIENNE DES TRANSPORTS. ENVOI A LA
 DEMANDE DE L'EXPEDITEUR.

Il est convenu entre tout véhicule chargé du transport d'une partie ou de tout doublets marchandises par une partie quelconque
 du parcours à destination, et tout intermédiaire dans une partie ou toutes lesdites marchandises que tout service existant ci-dessus est sujet à
 toutes les conditions (qui sont par les présentes incorporées par renvoi au présent et ont la même force et le même effet que si elles
 étaient entièrement et spécifiquement énoncées au long dans ce document.)

1. approuvées par la Commission des Transports du Canada, suivant l'ordonnance générale numéro T-5 du 1er février 1966,
 dérivées sur demande, lorsque lesdites marchandises sont transportées par une compagnie de chemin de fer ou
2. stipulées dans la formule de connaissance simple, lorsque lesdites marchandises sont transportées par une compagnie de chemin de fer ou
3. stipulées dans la formule de connaissance simple, lorsque lesdites marchandises sont transportées par route, ou
4. stipulées dans la formule de connaissance simple, lorsque lesdites marchandises sont transportées par route, ou

lesdites marchandises proviennent du Québec, sont transportées par route.

4. stipulées dans la formule de Contrat d'Expédition Marmon/Keystone approuvée par la Commission des Chemins de Fer du Canada par
 l'ordonnance numéro T-42 du 18 septembre 1967 telle que citée dans la Classification (Express Traffic Association Tariff 100) en
 vigueur à la date ci-dessus, lorsque les marchandises sont transportées par véhicule express soumis à la Jurisdiction de ladite
 Commission; et étant adoptées par le voiturier et acceptées pour lui-même ainsi que pour ses délégués.

 Destiné à :
 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Telephone..... 613 632 5200

Customer order.: 13787

Description du chargement et marques spéciales/Description of shipments and special marks	Poids/Weight	Pièces/PCS	Si les frais sont payables d'avance écrire ou estamper ici : If charges are to be prepaid write or stamp here:
Fax all papers to Linda Macelle 613-632-1053 rev:01/11 GD			Collect
01-ALUMINUM SMLS TUBE ATS .500 .058 D6061 04/05/2011 108 FT Cust. part#: M6061T6T0.500W.058 Rev: RM Country of Origin: USA HT#: F00008322		10.3	Recu/Received \$
02-ALUMINUM SMLS TUBE ATS .625 .065 D6061 04/05/2011 24 FT Cust. part#: M6061T6T0.625W.065 Rev: RM Country of Origin: USA HT#: F00007882		3.2	Doit être créditée aux frais sur les biens ci-contre.
03-STAINLESS ROUND BAR S&R .750 CD 303 04/05/2011 60 FT Cust. part#: M303R0.750 Rev: NAS Country of Origin: CAN HT#: 6WT3		90.1	Agent du caissier/Agent or Cashier
04-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/4 X .049 A213 STS .250 .049 304L 04/05/2011 20 FT Cust. part#: M304TR0.250W.049 Rev: YK Country of Origin: CHN HT#: YT0035		2.1	Par./Per.
05-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 5/8 X .049 A213 STS .625 .049 304L 04/05/2011 20 FT Cust. part#: M304TR0.625W.049 Rev: YK Country of Origin: CHN HT#: YT1770		6.1	A l'usage du voiturier/For carrier's use
			Avances et ou Au delà/ Advance and or beyond \$
			Divers / Misc. \$
			Suppl. Pièce / Suppl. Piece \$
			Suppl. Valeur / Suppl. Value \$
			Total/Total \$
			L'expéditeur inscrit le montant (P.S.L.)
			Montant/Amount \$
			Frais/Fee \$
			Total/Total \$
Bdls/Pièces 2 + 0 = 2	Nombre de pièces à grandes dimensions / Number of extra large pieces.	Poids total/ Total weight: 111 LB	Valuation/Valuation
Si le tarif l'exige indiquer le volume total. / Where required by tariff shipper must complete the following. Dimensions/Dimensions Volume(cubed cubes)/ Total cubic feet Poids taxes/ Dimensional weight			Numero du com/Order number 1100338
Expéditeur/ Shipper		Agent/ Transport	Signature du client/Customer



Services de distribution Marmon/ La société Berkshire Hathaway


Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

 290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

 PAGE... 1
 Order : 1100338
 Date... 04/05/2011

PACKING SLIP
SOLD TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	13787	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 rev: 01/11 GD ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.500W.058 HT#.....: F00008322 Total...	9 9	108/FT 108/FT		
02	ALUMINUM SMLS TUBE ATS .625 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.625W.065 HT#.....: F00007882 Total...	2 2	24/FT 24/FT		
03	STAINLESS ROUND BAR SBR .750 CD 303 Cust. part#: M303R0.750 HT#.....: 6WT3 Total...	5 5	60/FT 60/FT		
04	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/4 X .049 A213 STS .250 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.250W.049 HT#.....: YT0035 Total...	1 1	20/FT 20/FT		
05	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 5/8 X .049 A213 STS .625 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.625W.049 HT#.....: YT1770 Total...	1 1	20/FT 20/FT		

No. of Bcls/Pieces

2 / 0

Total Weight.....

111

Customers.:



A Marmon Distribution Services/Berkshire Hathaway Company

ATS- .500- .058-

-D6061 * F00008322 * 0004990 * VS0540 * 8/27/2010

KAISER

ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 80-11349-2		CUSTOMER PART NUMBER: AT/ 5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205589	LINE ITEM: 002	SHIP DATE: 06/07/2010	KAISER LOT NUMBER: F00008322	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 326.000 LB	QUANTITY: 286.000 PCS	B/L NUMBER: 204875	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONV'IACS	BEND
F00008322	0001	1	45.8	42.5	15.1	N/A	N/A	N/A
F00008322	0002	1	47.7	41.7	18.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68297	.63	.30	.22	.05	.98	.07	.05	.03	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

Page 1 of 2

Nathaniel Stevens
ATS .500 .058 D6061 T6

MARMON / KEYSTONE	
Q.C. REVIEWED	INITIAL
DATE	
8/27/10	JA

**KAISER
ALUMINUM
FABRICATED PRODUCTS***Best in Class***CERTIFIED TEST REPORT**<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.500"; Wall: 0.058"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

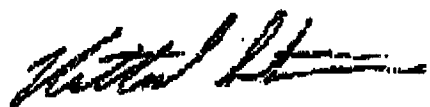
Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager



Page 2 of 2

Plant Serial: 00007304

Kaiser Order Number: 205589

Line Item: 002

ATS- .625- .065-

-D6061 * F00007882 * 0005000 * MNB844 * 5/20/2010

**KAISER
ALUMINUM**
FABRICATED PRODUCTS*Best in Class***CERTIFIED TEST REPORT**<http://Certs.KaiserAluminum.com>KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-10004-1		CUSTOMER PART NUMBER: AT1.625.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 205253	LINE ITEM: 001	SHIP DATE: 04/25/2010	KAISER LOT NUMBER: F00007882	ALLOY: 6061	TEMPER: T8
WEIGHT SHIPPED: 601.000 LB	QUANTITY: 373.000 PCS	S/L NUMBER: 204471	DIAM/ID/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00007882	0001	1	44.0	41.6	15.0	N/A	N/A	N/A
F00007882	0002	1	45.1	42.7	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68104	.63	.35	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006886

Kaiser Order Number: 205253

Line Item: 001

Page 1 of 2

*Christopher J. Garcia**ATS .625 .065 D6061 T8*

**KAISER
ALUMINUM
FABRICATED PRODUCTS***Best in Class***CERTIFIED TEST REPORT**
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
8573 W. WILLIS ROAD
CHANDLER, AZ 85228

Applicable Requirements:

Description: MADE IN USA
OD: 0.625"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3E,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6E, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Plant Serial: 00006886

Kaiser Order Number: 205253

Page 2 of 2

Q. C. REVIEWED

Page Item: 001



METALLURGICAL TEST REPORT

382.750 CD 303
NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 576001 4

Customer: 007080 004

Mail To:
MARMON KEYSTONE CANADA, INC.
720 STRATHEARNE AVENUE
HAMILTON, ON L8H7N8

Ship To:
MARMON KEYSTONE CANADA, INC.
720 STRATHEARNE AVENUE
HAMILTON, ON L8H7N8

Date: 8/03/2010 Page: 1

Steel: 303

Finish: CD

Corrosion:

Your Order: VN6958

NAS Order: IN 0095152 02

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/05 EN 10204 3.1B, ASTM A484/08
AMS 5640U TYPE 1, QQS-766B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DPARS EU DIRECTIVE 2002.95.
EC, RoHS, EAF+MOD+CC, NO WELD REPAIR, MELTED AND MFG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BC9997 1		.7500		944	144.00	2	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	AL	C	CB	CO	CR	CU	MN	MO	N
6WT3	US	.0030	.0575	.0150	.1500	17.6450	.3860	1.6990	.2115	.0524
		NI	P	S	SI	TI				
		0.5985	.0290	.3780	.5400	.0020				

MECHANICAL PROPERTIES

Product Id	1 d o i c x	HB No.	.2YS KSI	UTS KSI	RA %	Elong %
BC9997 1	R L	188.00	85.84	114.68	43.76	32.65

MARMON / KEYSTONE
Q.C. REVIEWED
DATE 8/20/10 INITIAL JA

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

8/03/2010



CRYSTAL PALACE

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO9001:2000 PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2010/6/24

CUSTOMER: MARMON/KEYSTONE CANADA INC							CERTIFICATE NO.: 2010-3-5-A-1					
P.O. NO.: MN6679							ORDER NO.: 2010-03-005-A					
COMMODITY: STAINLESS STEEL SEAMLESS TUBING							GRADE: ASTM A213-07/ASME SA213-07 TP304/TP304L					
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT							HEAT NO.: YT0035					
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0				
RESULTS (LADLE)		0.026	0.84	0.039	0.004	0.42	8.09	18.16				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.250	0.028	20	P10-5-9	250	152	325	665	53.5	OK	OK	71	OK (DRILLED HOLE)
0.250	0.035	20	Z10-4-137	250	184	380	685	58.0	OK	OK	74	OK (DRILLED HOLE)
0.250	0.049	20	P10-4-160	150	145	305	675	54.0	OK	OK	74	OK (DRILLED HOLE)
REMARKS:						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
AS PER ASTM A213/ASME SA213-07						2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
WALL THICKNESS TOLERANCE AS PER ASTM A269-07						SHANGHAI CRYSTAL PALACE PIPE CO., LTD Dingweifu MANAGER OF QUALITY ASSURANCE DEPARTMENT						
IN COMPLIANCE TO NACE MR0175-2003												
IC TEST TO ASTM A262 PRACTICE E												
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min												
NO WELD REPAIR WAS PERFORMED												
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1												
INVOICE NO: YK-10-06-62												

Q.C. Reviewed

AB 08/20/10



CRYSTAL-PALACE

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2011/1/31

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO. :2010-10-10-B-3						
P.O.NO.:BN7167						ORDER NO. :2010-10-010-B						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE : ASTM A213-09b/ASME SA213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT						HEAT NO.: YH770						
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr					
SPECIFICATION	<0.035	<2.00	<0.040	<0.030	<0.75	8.0-12.0	18.0-20.0					
RESULTS (LADLE)	0.023	0.85	0.039	0.003	0.43	8.08	18.15					
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.625	0.049	20	10-11-233	50	138	390	690	54.0	OK	OK	75	OK (DRILLED HOLE)
REMARKS:						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
AS PER ASTM A213-09b/ASME SA213-07						2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
WALL THICKNESS TOLERANCE AS PER ASTM A269-08						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD						
IN COMPLIANCE TO NACE MR0175-2003												
IC TEST TO ASTM A262 PRACTICE E												
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min												
NO WELD REPAIR WAS PERFORMED						<div style="border: 1px solid black; padding: 5px; display: inline-block;"> QC REVIEWED MAR 14 2011 </div>						
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1						MANAGER OF QUALITY ASSURANCE DEPARTMENT						
INVOICE NO: YK-11-01-79												

TST Overland Express
Express LINK

P.O. Box 3030, Station A, Mississauga, Ontario L5A 3S3
G.S.T.# 144612488
Overland Western International Inc.(OYEA)
3091 Rockefeller Avenue, Cleveland, Ohio 44115-3611

Carrier Code
Code du Transp.
2153



750-9882746 8

Division of TST Solutions L.P.
Une division de TST Solutions L.P.
OUNS No. 242148401 (OVL0)

P/U Trailer - Unite Cueil

L/H Trailer - Unite Route

1100338

13787

4

5

11

Manifest From - Manifest de

To - À

Bill of Lading No. - N° Connaissance

Purchase Order No. - N° de Commande

Origin

Dest.

C.D.

Consignee - Consignataire
DART AEROSPACE LTD
1270 ABERDEEN STREET
613-632-5200
HAWKESBURY, ON K6A 1K7

Shipper - Expéditeur
MARMON KEYSTONE LTD
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, PQ J4B 5X9

MTL

MTL

8

Declared Value - Valeur déclarée

Type - Genre

% Intr.

% Rem.

Page

STD

0

01

Bill To - Facturer à

Origin Carrier - Premier Transporteur

O/C Pro No. - N° Facture P/T

M

D-J

Beyond Carrier - Transporteur subs.

S.R.

Amount - Montant

Pieces - Colis	H.M.	Description	Weight - Poids	Rate - Taux	Charges - Frais
2		BDL ALUMINIUM SML TUBE RECOUVRIR EN TOUT TEMPS NE PAS UTILISER DE FOURCHES 613-632-5200 FUEL SURCHARGE Printed on 04/05/2011 @ 18:26 ** COLLECT **	111		COLLECT COLLECT

Total Pieces
Coils total

GST# 144612488

Total Weight
Poids total

111

Total Charges
Frais totaux

COLLECT

E & OE

Print Last Name

A TransForce Company

.SW INTACT

☐ YES ☐ NO

Connecting Carrier Please - Protect this Amount

Au transporteur suivant - Frais à protéger

Any loss or damage must be noted on pro bill at time of delivery,
otherwise consignee's signature will constitute clear receipt.
Toutes pertes ou dommages doivent être notés sur le connais-
sement au moment de la livraison, autrement la signature du
consignataire constituera un reçu final.

C.O.D.

Total

P.S.L.

Cash or Certified Cheque Only - Driver Collect This Amount

Chèque visé ou argent comptant seulement - À percevoir par le chauffeur

Terms: Net 7 Days, Overdue Balance Subject to Interest Charges
Conditions: 7 jours, compte en souffrance Sujet à Intérêts

X
Received in Apparent Good Order - Reçu sans Avaire Apparente

Date 06 AVR. 11

Time In

Time Out

Unit - Unité

100-10

Driver - Chauffeur

PAT

Signature Copy - Copie de Signature

OEO-0981 04/06